



DP Pulveriser[®]
since 1962



DP® ACMs Air Classifier Mill Standard Type

Pulverisers & Classifier Mills

Introduction

The DP® Air Classifier Mill is a high-speed, screenless hammer mill with an integrated air classifier. It combines impact grinding and dynamic classification in a compact unit typically for 8–40 micron particle reduction. The system ensures sharp top cut control, narrow distribution, and reliable performance—even for heat-sensitive, medium-hard materials.

1 Feed Hopper With Screw Feeder

2 Rotary Air Valve

3 DP® Air Classifier Mill

4 Cyclonic Separator

5 Rotary Air Valve

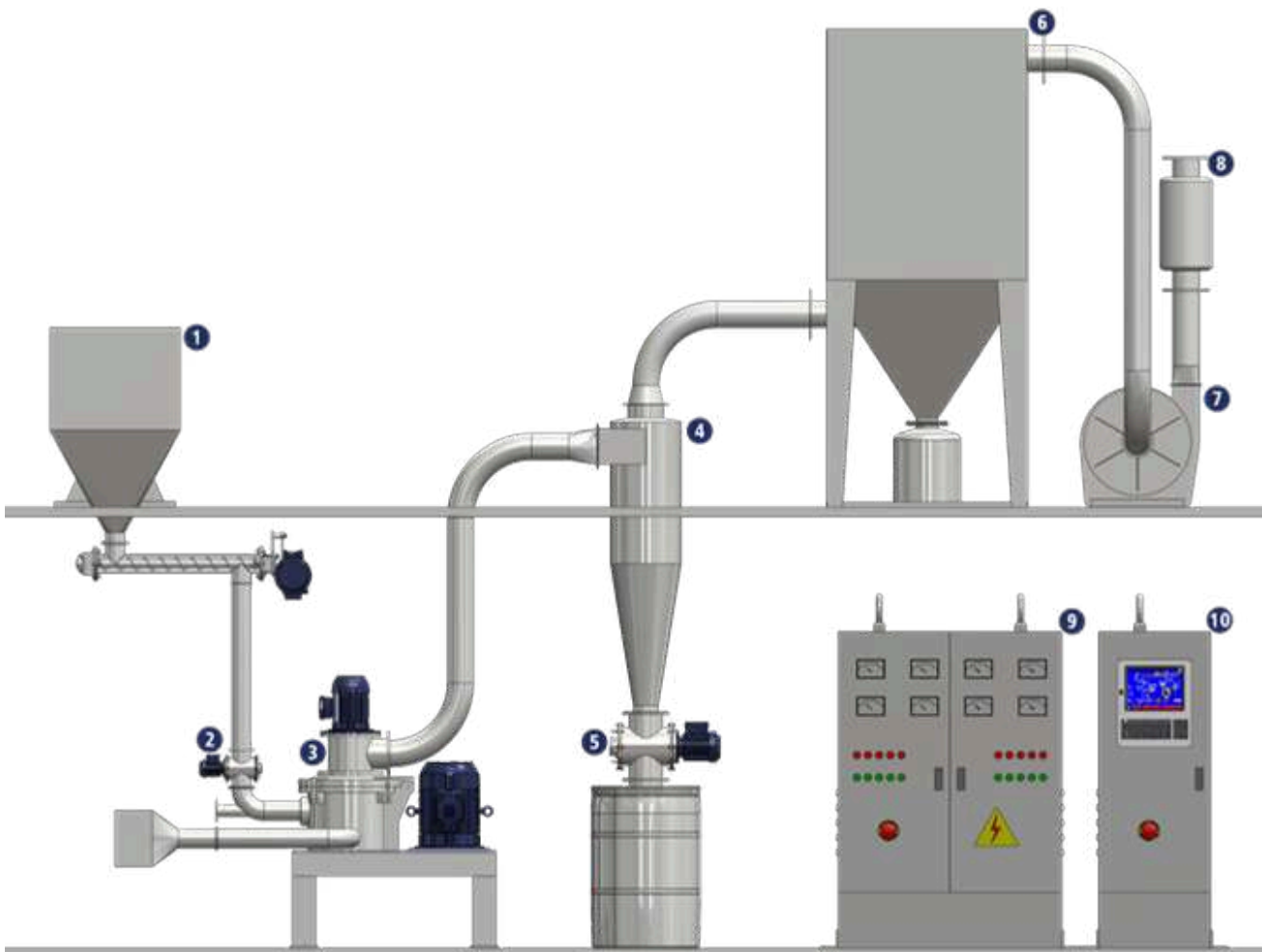
6 Pulse Jet Dust Collector

7 External Conveying Fan

8 Silencer

9 Control Panel

10 PLC Panel



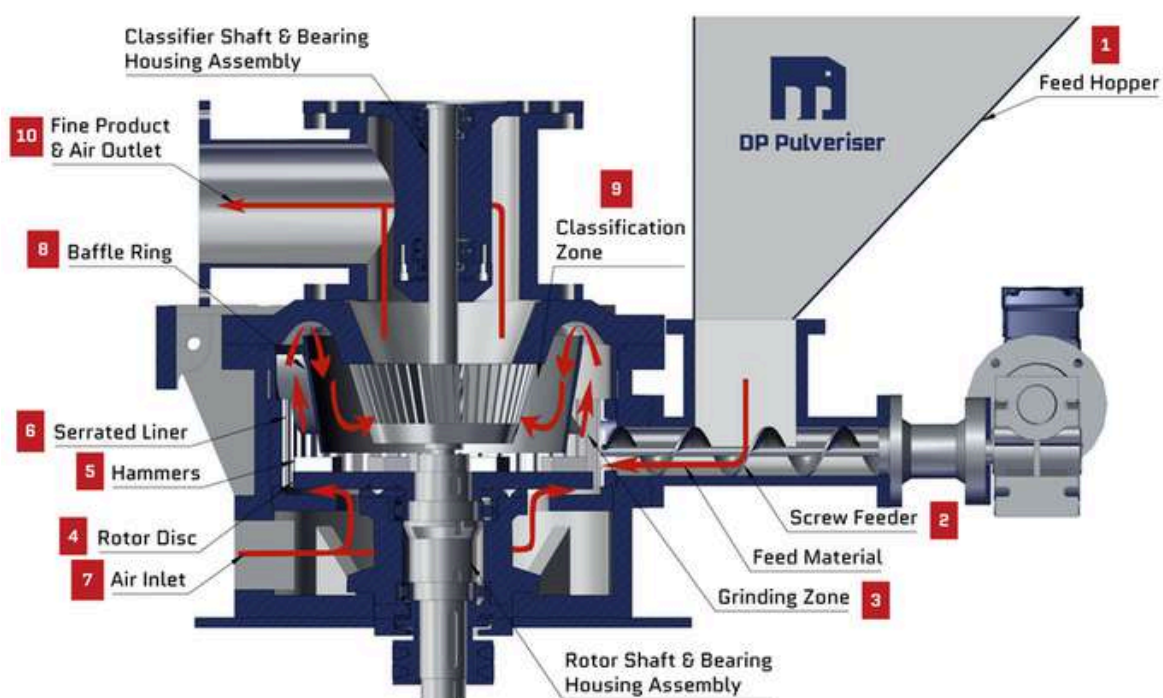
► Typical process flow diagram of a standard ACM

Working Principle

The DP® Air Classifier Mill integrates continuous grinding and dynamic classification into a single compact unit. The feed material enters through the **feed hopper (1)**, where a **screw feeder (2)** delivers it at a regulated rate into the **grinding zone (3)**. Inside this zone, a high-speed **rotor disc (4)** fitted with **hammers (5)** accelerates the material outward. The **serrated liner (6)**, positioned along the chamber wall, enhances impact by deflecting the material back into the hammer path, resulting in efficient size reduction through repeated collisions.

As the particles are ground, a stream of air introduced through the **air inlet (7)** assists in carrying the material upward into the **classification zone (9)**. Here, the air/material mixture passes through a **baffle ring (8)** and reaches the rotating classifier rotor, housed within the classifier shaft & bearing housing assembly. Particles of the desired size pass through the classifier and exit with the air stream via the **fine product & air outlet (10)**, while oversized particles are rejected and returned to the grinding zone for further reduction. This internal loop ensures consistent fine product quality with a sharp particle size cutoff.

The mixture of fine product and air is then conveyed through external piping to a cyclonic separator, where the product is separated and collected. Any remaining ultrafine dust is carried further to a pulse-jet dust collector, ensuring clean and dust-free air discharge. The system also include a conveying blower to maintain controlled airflow. Overall, the integrated design allows for precise particle size control, energy-efficient grinding, and dust-free operation in a compact and maintainable layout.



► A cross-sectional view of the ACM

Features & Benefits

- ▶ Integrated grinding and dynamic classification in one compact unit
- ▶ High-speed rotor with impact hammers or pins
- ▶ Stepless easy online particle size adjustment and control
- ▶ Narrow particle size distribution
- ▶ Suitable for fine and ultrafine particle size up to 8 microns
- ▶ Serrated liner for enhanced grinding efficiency
- ▶ Suitable for combined grinding and drying



▶ DP® ACM-200 Air Classifier Mill

Options and Accessories

- ▶ **Construction Materials:** Available in carbon steel, stainless steel (SS304, SS316, SS316L), or custom-engineered configurations to meet specific product or regulatory requirements.
- ▶ **Pressure Shock Resistance:** Can be designed to withstand pressures up to PSR 11 Bar.
- ▶ **Cooling Technology:** Optional integrated airflow cooling or water jacket cooling ensures safe handling of heat-sensitive materials, preserving product quality.
- ▶ **Hammer Options:** Multiple hammer configurations are available (flat, serrated, pin type), in various wear-resistant materials, based on grinding characteristics.
- ▶ **Classifier Options:** Available with dynamic classifier designs featuring variable speeds and material options (carbon steel, hardened steel, ceramics) for precise top-cut control and durability.
- ▶ **Safety Mechanisms:** Can be equipped with vibration sensors, temperature sensors, and safety interlocks to ensure operational safety and equipment protection.
- ▶ **Combined Functionality:** Option for combined drying and pulverising processes.



▶ *Co-axial bearing housing assembly*



▶ *Range of classifier wheel designs*

Machine size

Model	Rotor drive	Classifier drive	Mill speed [Max.]	Classifier speed [max.]	Air flow rate	Scale-up factor
ACM	kW	kW	rpm	rpm	m ³ /h	-
2S	3	0.55	10660	5400	410	0.2
5S	5.5	1.1	9400	4600	630	0.5
10S	7.5	2.2	6215	4000	1100	1
15S	11	3	6215	4000	1640	1.35
20S	15	4	4970	3250	2180	1.8
25S	18.5	4	4970	3250	2720	2.25
30S	22	5.5	4320	2920	3260	2.7
40S	30	7.5	4320	2920	4340	3.6
60S	45	11	2625	2650	6500	5.4
75S	55	11	2625	2650	8120	6.75
100S	75	15	2100	2400	10820	9
120S	90	15	2100	2400	12920	10.8
150S	110	18.5	2100	2400	16220	13.5
200S	160	37	1850	2200	21020	18

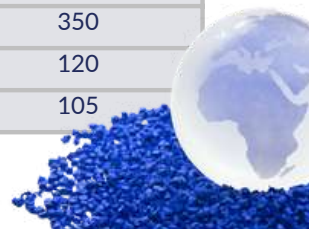


► DP® ACM-200 Air Classifier Mill system



Application

Type	Feed Material	Fineness	Capacity [kg/h] ACM-10
Battery Raw Materials	Graphite	d ₅₀ 30 μm	120
	Lithium carbonate	d ₅₀ 7 μm	50
	Battery Material (Metal Oxides)	d ₅₀ 10 μm	300
	Toner	d ₅₀ 20 μm	50
Paints	Powder Coating	d ₅₀ 20 μm	130
	Pigment (red)	d ₉₉ 15 μm	350
	Pigment (copper)	d ₉₉ 18 μm	450
Foods	Sugar	d ₉₉ 25 μm	110
		d ₉₉ 10 μm	32
	Chickpea	d ₉₀ 150 μm	200
	Turmeric	d ₉₀ 120 μm	80
		d ₉₀ 300 μm	120
	Tea Leaves	d ₅₀ 20 μm	90
	Rice	d ₉₉ 75 μm	70
Cocoa	d ₉₉ 75 μm	300	
Feeds	Soy bean protein	d ₅₀ 20 μm	40
	Fish Meal	d ₅₀ 50 μm	70
	Defatted Soybean	d ₅₀ 60 μm	600
	Rice Bran	d ₅₀ 30 μm	30
Minerals	Zeolite	d ₉₉ 40 μm	1250
	Ground Calcium Carbonate	d ₉₇ 25 μm	160
	Talc	d ₉₉ 20 μm	100
	Silica	d ₉₉ 30 μm	200
	Iron Powder	d ₉₅ 45 μm	160
Pharmaceuticals	Lactose	d ₅₀ 75 μm	650
		d ₉₉ 30 μm	140
	Sorbit	d ₅₀ 50 μm	10
	Glucose	d ₅₀ 75 μm	220
Plastics	CMC	d ₅₀ 80 μm	20
	Phenolic Resin	d ₅₀ 20 μm	220
Chemicals	Stearates	d ₉₉ 40 μm	150
	Activated Carbon	d ₅₀ 20 μm	100
	Citric Acid	d ₅₀ 20 μm	95
	Pesticide (Bisphenol A)	d ₉₉ 63 μm	350
	Carbon Black	d ₉₉ 30 μm	120
	Silica Gel	d ₅₀ 30 μm	105





► Installation of DP® ACM-10 in South India for grinding of coconut flakes



► DP® ACM-2 Air Classifier Mill Lab-Pilot Size



► DP® ACM-60 for grinding of sea weed



► Installation of DP® ACM-10 in South India for grinding of phenolic resin



► Installation of DP® ACM-10 in North India for grinding of biomass



► Production of 3 nos. DP® ACM-15 for grinding of organic yellow pigment



► Installation of DP® ACM-30 in West India for grinding of synthetic graphite



► Internal view of grinding chamber in a DP® ACM-10



▶ DP® ACM-10 ready for dispatch



▶ DP® ACM-60 ready for dispatch



▶ DP® ACM-15 ready for dispatch



▶ Typical control panel with process flow diagram



▶ Installation of DP® ACM-10 in West India for grinding of zinc metal



▶ Open view of DP® ACM-15



▶ DP® ACM-5 ready for dispatch



▶ Top open view of DP® ACM-10

Who are WE?

We are DP Pulveriser Industries and have been designing and building size reduction equipment in India since 1962. We believe in using the materials of the highest grade to build our equipment because we understand your need for a machine that will perform - without breakdown - day in and day out. 60+ years, 7500 installations and 32 countries later we now hold the reputation of being one of India's finest manufacturers of size reduction equipment. Regardless of the industry you operate in, DP can optimize, innovate and automate your entire process with tailor made solutions and expertise that is backed by 60+ years of experience. We are a young bunch of passionate engineers excited to work on your next challenging project



What do we DO?

DP Pulveriser Industries' offerings are broadly classified under 3 segments:



Powder Processing Equipment

Built for durability and low maintenance even after years of service, Our core strength lies in Size Reduction and Air Classification. We offer a wide range of machines to meet all your particle size requirements.

Testing and Other Services

We offer various services such as material trials of our equipment, grinding and air classification of your material on a contract basis and even particle testing and analysis at a fully equipped laboratory on the campus of our partner IIT Gandhinagar.



Turnkey Systems & Plant Automation

Thanks to our decades of experience, we understand what processing technologies and equipment are best suited for your application and industry. This means we can be your one stop solution for setting up complete powder processing plants carefully tailored to your needs.



Our Global Footprint

- Australia
- Bahrain
- Germany
- Mexico
- New Zealand
- South Africa
- Qatar
- Canada
- United Arab Emirates
- Bangladesh
- Ghana
- Hongkong
- Iran
- Nepal
- Singapore
- Nigeria
- Bhutan
- China
- Tanzania
- Oman
- Philippines
- Switzerland
- Uruguay
- Zambia
- Kenya
- Estonia
- Egypt
- Mauritius
- Madagascar
- Guatemala
- Indonesia
- Sri Lanka
- Bremen

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